

FIG. 1

STEP 1

PLACE LAMINATING INTERLAYER
BETWEEN WINDSHIELD GLASS
ELEMENTS.

STEP 2

PLACE ADHESIVE FILM BETWEEN
BUTTON AND GLASS. APPLY
SLIGHT HEAT AND PRESSURE
TO TEMPORARILY AFFIX BUTTON
TO GLASS.

STEP 3

PUT ASSEMBLY THROUGH AUTOCLAVE
CYCLE TO FULLY CURE THE ADHESIVE.

FIG. 2

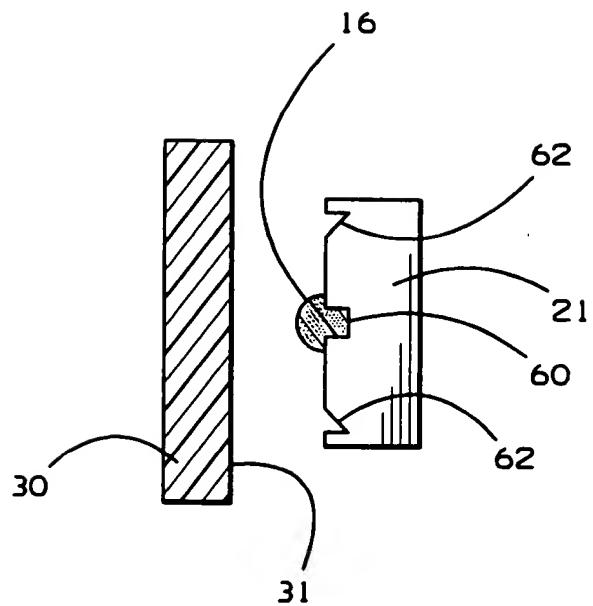


FIG. 3A

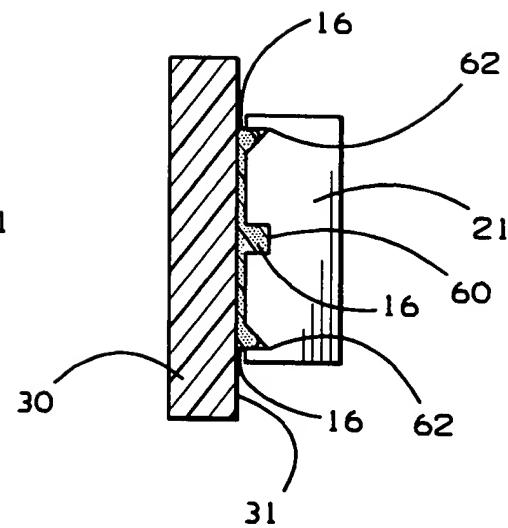


FIG. 3B

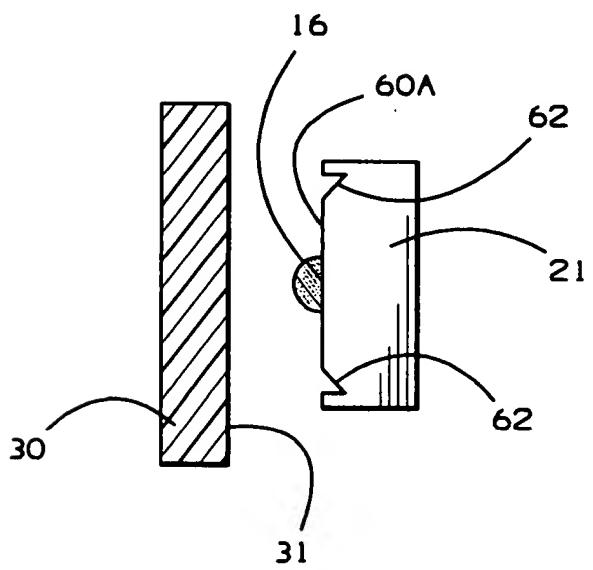


FIG. 4A

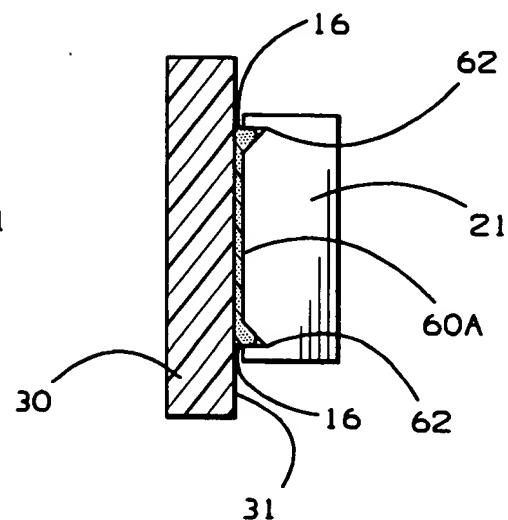


FIG. 4B